Page	1	of	28

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

CALCULATION COVER SHEET

Supersedes Calculation No.:	Total Number of Attachments:			
Analyzed System: E906 Station 3 & 4 Drop	Connectors and Service Beam Suppo	rt Structure		
Purpose of Revision: Service Beam wall ancho	r calculation			
PREPARER				
P. S. Strons, NE-EO				
Print Name	Signature Date			
REVIEWER				
Print Name	Signature	Date		
VENDOR APPROVER (if vendor-supplied calcul-	ation)			
n.a.				
Print Name	Signature	Date		
FINAL APPROVER				
Print Name	Signature	Date		

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

TABLE OF CONTENTS

COA	VER SHEET	1
TAE	BLE OF CONTENTS	2
LIS	ST OF EFFECTIVE PAGES Error! Bookmark not defined.Error! Refer	rence source not
four	ınd.	
1	Objectives	3
2	Limitations	3
3	Acceptance Criteria	3
4	Methodology	4
5	Assumptions	4
6.	Calculation	7
7	Conclusions	14
8	References	14
9	Computer Software Specifications	14
APF	PENDICES	
App	pendix A-K – Calculation back-up and Commercial reference	16

Page 3 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

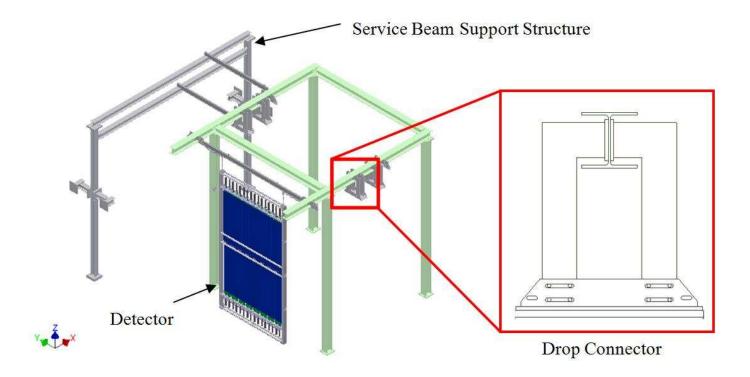


Figure 1 Drop Connectors and Service Beam Support Structure

10bjectives

The purpose of this note is to document the calculations confirming that the design of E906 Stations 3 & 4 Drop Connectors and the Service Beam Support Structure (see Figure 11) meet requirements of Allowable Strength Design (ASD) as defined by The AISC Steel Construction Manual, 13th Edition.

2Limitations

This analysis is limited to the Service Beam Support Structure and the Drop Connectors, the components that connect the detectors to the E906 Station 3 & 4 Support Frame. The analysis is contingent upon the use meeting the assumptions specified in section 5.

3Acceptance Criteria

The acceptance criteria are to meet the requirements of the AISC Steel Construction Manual 13th Edition, using ASD. The requirements are defined in Part 16, Specifications and Codes.

Page 4 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

4Methodology

The methodology of calculation was based on static elastic analysis following the AISC Steel Construction Manual code to determine the allowable loading in the structure.

5Assumptions

The following assumptions are made with regard to the construction of the drop connectors and the service beam support structure:

- The material used for construction of the connectors and the service beam structure is A36 steel
- Bolts used in connections are Grade 5 based on bolt head markings in photos
- Filler metal used in welds is type E60XX
- All bolted connections are bearing-type connections only
- The detector support beams rest on the bottom of the Drop Connectors and transmit their load by contact and the bolts that secure it to the connector do not carry any load
- The shorter Drop Connectors would have lower loading due to shorter moment arms and are therefore adequate if the longer Drop Connectors are adequate
- Load data from previous FEA performed on the E906 detector support frame is assumed to be correct
- The beams of the service beam support structure are simply connected to the columns (i.e. no moments are transferred to the columns)
- Only one detector array will be in the service position at a time

5.1 **Drop Connector design**

The design of the Drop Connector is described by the 3D models h4y_5x2_double_plate_drop.iam and h4y_5x2_plate_drop_bottom.iam.

5.2 **Drop Connector applied loads**

Page 5 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: Revision Number: 2 NE-EO-2011-002

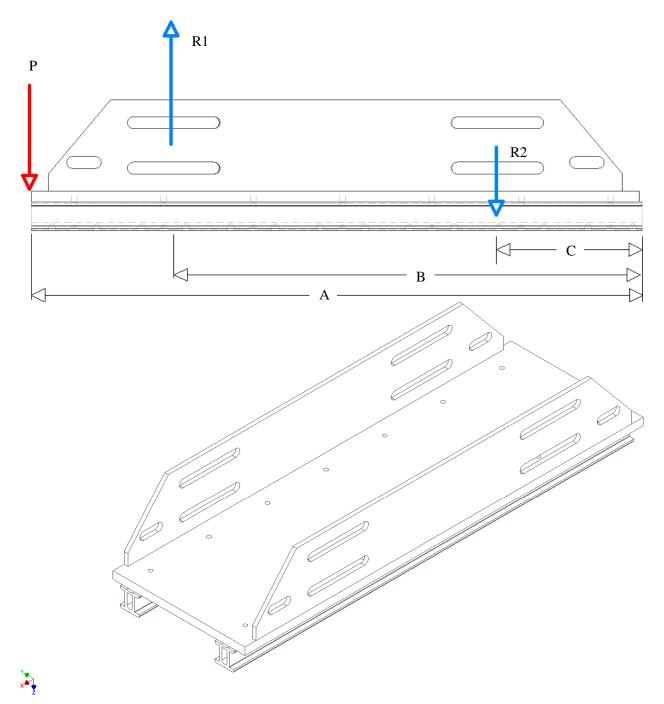


Figure 2 Free body diagram of the bottom portion of the Drop Connector is shown above. The distances A, B, and C are used to sum the moments about a common point. Below is an isometric view of the component.

Page 6 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: Revision Number: 2 NE-EO-2011-002

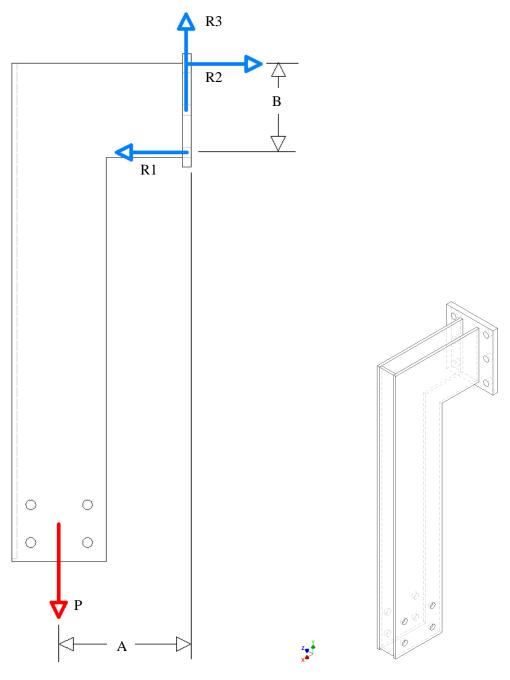


Figure 3 On the left is a free body diagram of the top portion of the Drop Connector. The distances A and B are used to sum the moments about a common point. An isometric view is shown on the right.

Page 7 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

5.3 Service Beam Support Structure design

The design of the Service Beam Support Structure is described by the 3D model service_beam_frame.iam.

5.4 Service Beam Support Structure applied loads

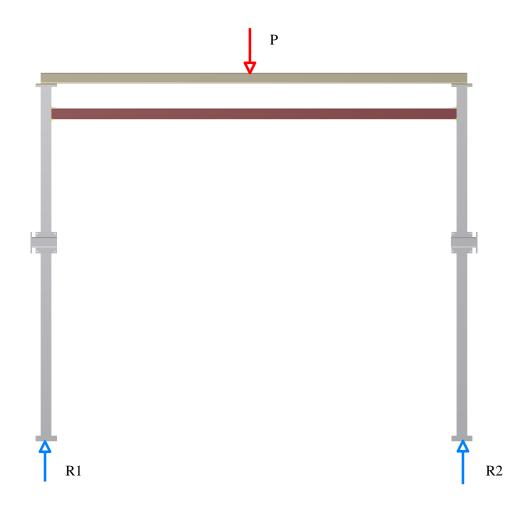


Figure 4 Free body diagram of Service Beam Structure.

6. Calculation

6.1 General description of loads and components analyzed.

Force data for this calculation was taken from the spreadsheet Layout_29_july_2010_plus_modified.xls, which was used by Rick Fischer in his FEA of the detector frame. The free body diagram for the Drop

Page 8 of

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: Revision Number: 2 NE-EO-2011-002

Connector worst loading case is shown in Figure 2 and 3. This connector supports the two Station 4a prop tubes, each applying a load of 870 lbs to the connector. For simplicity, only one side of the connector, both top and bottom portions was analyzed, assuming that each half of the connector carries the load of one detector, which is 870 lbs.

Figure 2 shows that by summing the forces in the vertical direction and summing the moments from those forces yields reaction forces of R1 = 1253 lbs and R2 = 383 lbs in the directions shown by the blue arrows. See the appendix for the details of the calculation.

R1 from Figure 2 becomes the applied load P in Figure 3. By examination of the photo below of the asbuilt geometry of the top portion of the connector, it can be seen that the top and bottom bolt holes are slotted and cannot carry any vertical load. This makes R1 and R2 equal in magnitude, as well as P and R3 being equal in magnitude. Since P is already known, R3 is simply 1253 lbs in the direction shown in Figure 3. By summing moments, we find that R1 and R2 have the value of 1949 lbs. in the directions shown. Details of this calculation are in the appendix.



Figure 5 Photo of the as-built geometry at the top end of the connector.

Page	9	of	28

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

Figure 4 shows the beams and columns of the Service Beam Support Structure. There are two beams because the various detectors are supported at either height depending on the location of the center height of the individual detector. Only one detector applies a load to only one beam at any time. The worst case load from one detector of 870 lbs is applied as a point load at the center of the beam. Including the weight of the 20 ft beam of 21 lbs/ft gives a worst case moment on the beam of 5400 ft-lbs. For a worst case scenario loading of one of the columns, the total detector load plus half the weight of the beams, a total load of 1290 lbs, is assumed to be supported by one column.

6.2 **Bolted connection on bottom portion of Drop Connector**

The reaction force R1 shown in Figure 2 is transmitted to the top portion of the connector through four bolts, two in each slot. Section J3.6 gives the allowable shear based on the shear strength for Grade 5 bolts. The ASD safety factor is 2.00. The allowable shear force on the four bolts is 18,850 lbs., but the load is only 1253 lbs. Therefore, the bolts are strong enough for this connection

The bearing strength of the slotted holes for the four bolts is given by Section J3.10. It is based on the minimum tensile strength of the material (58 ksi for A36 steel), the clear distance from the edge of the hole to the edge of the material, and the thickness of the material. The ASD safety factor is 2.00. The allowable force on the slotted holes is 5329 lbs, which is greater than the load of 1253 lbs. So, the slotted holes can handle the applied load.

6.3 Welded connection between the bottom plate and the vertical plates

There are 5 groove welds, each 2" long, between the bottom plate and the vertical plates of the bottom portion of the Drop Connector, and the welds are on both sides of each of the vertical plates. The throat of the welds is 5/16". See Figure 6 below.

Page 10 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

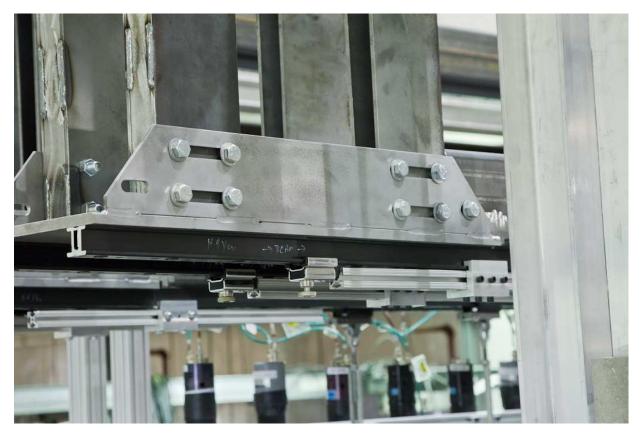


Figure 6 Photo of the groove welds on the bottom portion of the Drop Connector

Assuming only partial joint penetration welds, the strength of the weld joint in this case is found in Section J2.4, Table J2.5. The area of the base metal that is welded is 2.5 in². The strength of the base metal is determined by Section J4.1. In this case, tensile yielding is the limiting factor. The allowable tensile yielding strength is 54,000 lbs. The nominal strength of the filler metal is 36 ksi. The allowable strength of the weld metal is 47,870 lbs. The load of 1253 lbs. is well under these limits.

6.4 Strength of the vertical plate in the bottom portion of the connector

The strength of connecting elements in tension is determined by the lesser of the tensile yielding strength or tensile rupture (Section J4.1). In this case, tensile rupture is the smaller limit with an allowable strength of 84,000 lbs.

6.5 Strength of bolts on the top portion of the Drop Connector

Two bolts carry the vertical or shear load for the top portion of the Drop Connector. Section J3.6 defines the allowable shear on bolts. The bolts have a nominal diameter of $\frac{1}{2}$ " and support a load of 1253 lbs. The allowable shear strength for this case is 9,425 lbs.

The two bolts at the top of the bolt pattern for the top portion of the Drop Connector are in tension with a total load of 1949 lbs. The allowable tensile strength for bolts is also defined by Section J3.6. It is based on the nominal tensile strength of the bolts defined in table J3.2. The allowable tensile load is calculated as 17,670 lbs.

Page 11 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

6.6 Shear strength of welds at top portion of Drop Connector

The weld that connects the bolt plate to the rest of the top portion of the Drop Connector is a $\frac{1}{4}$ " fillet weld (0.177" throat) that is 5" in length on each side for a total weld area of 1.768 in². The nominal weld strength for type 60XX filler metal is 36 ksi. The allowable shear strength for this weld is 31,820 lbs.



Figure 7 Photo showing the weld detail at the top of the Drop Connector

6.7 Strength of Service Beam Support Structure columns

The columns are W6x15 wide-flange I beams. The height of the column from the base to the tallest connection is 16'-4". The connections with the beams have been redesigned to not transfer any moment to the columns. See Figure 8 below.

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

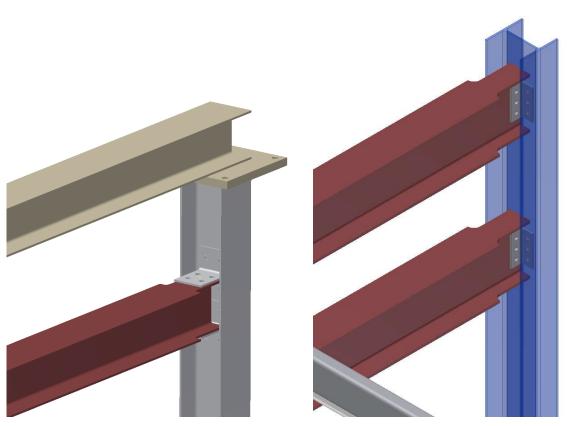


Figure 8 Original design of beam connections is shown on the left. The proposed design, which is on the right, is intended to eliminate the transfer of moments from the beams to the columns.

Section E3 determines nominal compressive strength based on the limit state of flexural buckling. The flexural buckling stress in this case is 13.7 ksi. The cross-sectional area of the W6x15 column is 4.43 in². With the ASD safety factor of 1.67, the allowable strength of the column is 36,440 lbs. The load on the column is only 1290 lbs.

6.8 Strength of Service Beam Support Structure beams

The original beam design called for a W6x15 size section. Using Section F3 of the Steel Construction Manual showed that this was insufficient. Based on the applied load and the resulting moment, a W8x21 beam was selected as a replacement. The W8x21 section has a compact flange and compact web, so the limit states are yielding and lateral-torsional buckling, which falls under Section F2. For yielding, the nominal moment is 61,200 ft-lbs, with the allowable being 36,650 ft-lbs. For lateral-torsional buckling the allowable moment is 23,730 ft-lbs. The applied moment from the 870 lb detector and the weight of the beam is 5400 ft-lbs.

6.9 **Seismic Loading**

Horizontal loading from seismic accelerations was determined using ASCE 7-05 Minimum Design Loads for Buildings and Other Structures. In particular, chapters 11, 13, and 15 were referenced. A force derived from the total mass of the service beam support structure and the heaviest weight for a detector was used as the horizontal force. The value for the horizontal force was calculated as 88.2 lbs. In the NOD-DS-054-00 (8/08)

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: Revision Number: 2 NE-EO-2011-002

previous calculations of allowable strengths, the lowest value was for the bearing strength of the bolt holes on the drop connector. This value was 5329 lbs. If the seismic design force is combined with the calculated load on the bolt holes as vectors, the load becomes 1256 lbs, which is still below the allowable force. Even if the seismic design force is added to the calculated load as scalar values, 1341 lbs, the value is still below the allowable force.

6.10 Wall anchors

The columns of the Service Beam Structure are bolted to the wall with 3/4" diameter Hilti anchors. A free body diagram of seismic forces on the Service Beam Structure column is shown below in Fig. 9. The anchors have a total shear force of 326 lbf, whereas the recommended maximum shear force is 5161 lbf. The highest tensile load in any one anchor is 287 lbf, but the recommended maximum load is 4196 lbf. Checking the combined effects of tension and shear reveals that there are no problems. (See Appendix M)

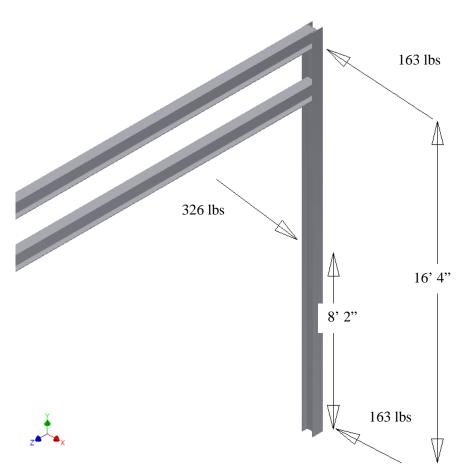


Figure 9 Free body diagram showing the loads on the Service Beam Structure column due to a horizontal seismic load of 0.15g.

Page	14	of	28

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

Conclusions

6.11 The drop connector design analyzed within this document under the assumptions presented in section 5 meets the requirements as set out in the acceptance criteria in section 3.

- 6.12 The service beam support structure design analyzed within this document under the assumptions presented in section 5 meets the requirements as set out in the acceptance criteria in section 3.
- 6.13 The connections in the service beam support structure are deemed to be adequate by inspection by comparing loading and dimensions to the drop connector.
- 6.14 Seismic loading does not cause any of the components to exceed allowable strengths.

7References

- 1. AISC Steel Construction Manual 13th Edition
- 2. ASCE 7-05 Minimum Design Loads for Buildings and other Structures
- 3. Hilti 2011 North American Product Technical Guide Volume 2: Anchor Fastening Technical Guide

8Computer Software Specifications

Mathcad 14.0 M020 (14.0.2.5) Parametric Technology Corporation

Page	15	of	28

Title:	Document	1243	
	•	g Evaluation of E906 Station 3 ructure at Fermilab	& 4 Drop Connectors and Service Beam
Calcul	lation No.:	NE-EO-2011-002	Revision Number: 2

APPENDIX 1 GENERAL CHECKING CRITERIA SHEET

	CALCULATION CHECKLIST	Yes	No	N/A	Comments
1.	Are analytical methods appropriate?				
2.	Are assumptions appropriate?				
3.	Is the calculation complete?				
4.	Is the calculation mathematically accurate?				
5.	Do calculation parameters comply with design criteria/dimensions?				
6.	Were input data appropriate?				
7.	Does the calculation reference or list applicable assumptions and major equation sources?				
CC	OMPUTER CODE CHECKLIST	Yes	No	N/A	Comments
1.	Was an applicable and valid computer program used?				
2.	Are the input assumptions appropriate?				
3.	Was the input entered correctly?				
4.	Do the input results seem reasonable?				

Page ____16___ of ___28__

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

1 agc 17 01 20	Page	17	of	28
----------------	------	----	----	----

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam

Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

APPENDIX 1 GENERAL CHECKING CRITERIA SHEET

ADDITIONAL COMMENTS				
Number	Comment	Resolution		
1.				
2.				
3.				
4.				
5.				
6.				
7.				
8.				
9.				
10.				

Appendices A-L

Calculation back-up

See following pages.

Page ____18 ___ of ___28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

A. Forces on drop connector bottom portion:

P := -870·16f Applied load

R1 & R2 Reaction forces at bolted connections

P + R1 + R2 = 0 Sum of forces in vertical direction

R2 = -P - R1

A := 26.784 in B := 20.517 in C := 6.267 in Distances of forces from right edge

 $P \cdot A + R1 \cdot B + R2 \cdot C = 0$ Sum of moments

 $P \cdot A + R1 \cdot B + (-P - R1) \cdot C = 0$

R1 := $\frac{-P \cdot (A - C)}{(B - C)} = 1.253 \times 10^3 \cdot lbf$

 $R2 := -P - R1 = -383 \cdot 1bf$

B. Allowable shear on bolts (Section J3.6) for the bottom portion of the connector:

F_{nv} := 48·ksi nominal shear stress from Table J3.2

n := 4 number of bolts $d := 0.5 \cdot in$ nominal bolt diameter

 $A_b := n \cdot \left(\frac{\pi}{4} \cdot d^2\right) = 0.785 \cdot in^2 \qquad \text{area of bolts}$

 $R_n := F_{nv} \cdot A_b = 37.699 \times 10^3 \cdot lbf$ nominal shear strength of bolted connection (J3-1)

 $\Omega := 2.00$ ASD safety factor $R_a := \frac{R_n}{\Omega} = 18.85 \times 10^3 \, \text{1bf}$ allowable shear strength

R1 < R therefore, bolts have adequate shear strength

C. Bearing strength at bolt holes (Section J3.10):

 $F_n := 58 \cdot ksi$ minimum tensile strength of the material

 $L_c := 0.735 \cdot in$ clear distance from edge of hole to edge of material

t := 0.25-in thickness of material

Page ____19 ___ of ___28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.:

NE-EO-2011-002

Revision Number:

$$R_n := 1.0 \cdot L_c \cdot t \cdot F_n = 10.657 \times 10^3 \, lbf$$
 nominal bearing strength, Equation (J3-6c)

 $\Omega := 2.00$ ASD safety factor

$$R_a := \frac{R_n}{\Omega} = 5.329 \times 10^3 \, lbf$$
 allowable bearing strength

therefore, bolt holes have adequate bearing strength

D. Strength of connecting elements in tension (Section J4.1):

Calculated for the vertical plate of the bottom portion of the drop connector.

Allowable strength is the lesser of tensile yielding or tensile rupture.

$$A_{\sigma} := 19.83 \cdot in \cdot 0.25 \cdot in = 4.957 in^2$$
 Gross area of element section

$$R_n := F_y \cdot A_g = 178.470 \times 10^3 \, lbf$$
 Nominal tensile yielding strength

$$\Omega := 1.67$$
 ASD safety factor

$$R_a := \frac{R_n}{\Omega} = 106.868 \times 10^3 \text{ 1bf}$$
 Allowable tensile yield strength

$$A_a := 19.83 \cdot in \cdot .25 \cdot in - 2 \cdot (4.096 \cdot in \cdot .25 \cdot in) = 2.909 \cdot in^2$$
 Effective area of element section

$$R_n := F_u \cdot A_e = 168.751 \times 10^3 \, lbf$$
 Nominal tensile rupture strength

$$\Omega := 2.00$$
 ASD safety factor

$$R_a := \frac{R_n}{\Omega} = 84.375 \times 10^3 \, \text{lbf}$$
 Allowable tensile rupture strength

R1 is less than both the allowable tensile yield and tensile rupture strengths; therefore strength of element is adequate.

E. Strength of weld joint in bottom portion (Section J2.4, Table J2.5)

(Weld is 1/4" groove weld in 5 places, each 2" long, assumed to be partial-penetration)

Base metal strength

Page _____ of ____ 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.:

NE-EO-2011-002

Revision Number:

$$A_g := 10 \cdot in \cdot 0.25 \cdot in = 2.5 in^2$$

Gross area of base metal

 $F_v := 36 \cdot ksi$

Yield stress of A36 steel

 $R_n := F_{v} \cdot A_g = 90.000 \times 10^3 \, lbf \qquad \text{Nominal tensile yielding strength}$

 $\Omega := 1.67$ ASD safety factor

$$R_a := \frac{R_n}{\Omega} = 53.892 \times 10^3 \, lbf$$
 Allowable tensile yield strength

R1 < Ra therefore, base metal strength is adequate

Weld strength

$$A_w := 10 \cdot \text{in} \cdot .25 \cdot \text{in} = 2.5 \text{ in}^2$$

FFXX:= 60-ksi Ultimate tensile strength of filler metal

$$F_{w} := 0.60 \cdot F_{EXX} = 3.6 \times 10^{4} \, psi$$
 Nominal strength of filler metal

$$\mathbf{R_n} := \mathbf{F_w} {\cdot} \mathbf{A_w} = 90.000 \times \mathbf{10}^3 \, \mathbf{lbf}$$

$$\Omega := 1.88$$

$$R_a := \frac{R_n}{\Omega} = 47.872 \times 10^3 \, lbf$$

R1 < R_a therefore, weld strength is adequate

F. Forces on drop connector top portion:

R1 & R2 Horizontal reaction forces at bolted connection

Vertical reaction force at bolted connection

P + R3 = 0Sum of forces in vertical direction

$$R3 := -P = 1.253 \times 10^3 \, lbf$$

Sum of forces in horizontal direction R1 + R2 = 0

$$R1 = -R2$$

Page 21 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.:

NE-EO-2011-002

Revision Number:

B := 4.5-in Distances from common point to sum moments

 $P \cdot A + R2 \cdot B = 0$

Sum of moments

$$R2 := \frac{-P \cdot A}{B} = 1.949 \times 10^{3} \cdot 1bf$$

$$R1 := -R2 = -1.949 \times 10^3 \text{ lbf}$$

G. Allowable shear on bolts (Section J3.6) for the top portion of the connector:

 $\textbf{F}_{nv} := \, 48 \cdot k_{Si} \quad \text{nominal shear stress from Table J3.2}$

n := 2 number of bolts $d := 0.5 \cdot in$ nominal bolt diameter

$$A_b := n \cdot \left(\frac{\pi}{4} \cdot d^2\right) = 0.393 \cdot in^2$$
 area of bolts

$$R_n := F_{nv} \cdot A_b = 18.85 \times 10^3 \cdot 1b$$

 $R_n := F_{nv} \cdot A_b = 18.85 \times 10^3 \cdot 10^5$ nominal shear strength of bolted connection (J3-1)

$$\Omega := 2.00$$
 ASD safety factor $R_a := \frac{R_n}{\Omega} = 9.425 \times 10^3 \, lbf$ allowable shear strength

R3 < Ra therefore, the two bolts in shear are adequately strong

H. Allowable tension on bolts (Section J3.6) for the top portion of the connector:

F_{nt} := 90·ksi nominal tensile stress from Table J3.2

n := 2 number of bolts

d := 0.5·in nominal bolt diameter

$$A_b := n \cdot \left(\frac{\pi}{4} \cdot d^2\right) = 0.393 \cdot in^2$$
 area of bolts

$$R_n := F_{nt} A_h = 35.343 \times 10^3 \cdot 16$$

 $R_n := F_{nf} A_h = 35.343 \times 10^3 \cdot lbf$ nominal shear strength of bolted connection (J3-1)

$$\Omega := 2.00 \;\; \text{ASD safety factor} \qquad \qquad R_{a} := \frac{R_{n}}{\Omega} = 17.671 \times 10^{3} \; \text{lbf allowable tensile strength}$$

R2 < Ra therefore, the two bolts that are in tension are adequately strong

I. Weld shear strength in top portion of connector:

(From photo and measurements, appears to be 1/4" fillet, 5" in length, both sides)

Page 22 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

throat :=
$$\frac{0.25 \cdot in}{\sqrt{2}} = 0.177 in$$
 throat of 1/4" fillet weld

$$A_W := (throat \cdot 5 \cdot in) \cdot 2 = 1.768 in^2$$
 area of weld

$$F_{FXX} := 60 \cdot ksi$$
 Ultimate tensile strength of filler metal

$$F_w := 0.60 \cdot F_{FXX} = 36.000 \times 10^3 \, psi$$
 Nominal tensile strength of filler metal

$$\mathbf{R_n} := \mathbf{F_w} \cdot \mathbf{A_w} = \mathbf{63.640} \times \mathbf{10}^3 \, \mathbf{lbf} \qquad \qquad \text{Nominal strength of weld}$$

$$\Omega := 2.00$$
 ASD Safety Factor

$$R_a := \frac{R_n}{\Omega} = 31.820 \times 10^3 \, \text{lbf}$$
 Allowable shear strength of fillet weld

J. Compressive strength for flexural buckling of members without slender elements (Section E3)

This calculation evaluates the strength of the W6x15 columns in the service beam support structure.

$$\mathbf{b_f} \coloneqq 5.99 \cdot \mathbf{in} \quad \mathbf{t_f} \coloneqq 0.260 \cdot \mathbf{in} \quad \text{ flange dimensions}$$

$$\lambda := \frac{b_{\mathbf{f}}}{2 \cdot t_{\mathbf{f}}} = 11.519 \qquad \text{width - thickness ratio of member}$$

$$\texttt{E} \coloneqq 29000 \cdot \texttt{k} \\ \texttt{si} \qquad \texttt{F}_{\textbf{y}} \coloneqq 36 \cdot \texttt{k} \\ \texttt{si} \qquad \text{material properties of A36 steel}$$

$$\lambda_p := 0.38 \cdot \sqrt{\frac{E}{F_y}} = 10.785$$
 limit for compact sections (Table B4.1)

$$\lambda_r := 1.0 \cdot \sqrt{\frac{E}{F_v}} = 28.382$$
 limit for noncompact sections (Table B4.1)

$$\lambda_{p} < \lambda < \lambda_{r}$$
 therefore section is considered noncompact

k:= 1 effective length factor determined in accordance with Section C2

Page 23 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

L := 16-ft + 4-in laterally unbraced length of member

r:= 1.45-in governing radius of gyration, taken from Table 1-1

 $\frac{\mathbf{k} \cdot \mathbf{L}}{r} = 135.172$ column slenderness ratio

 $4.71 \cdot \sqrt{\frac{E}{F_y}} = 133.681$ when slenderness ratio exceeds this value, Equation E3-3 applies

 $F_e := \frac{\pi^2 \cdot E}{\left(\frac{k \cdot L}{r}\right)^2} = 15.665 \cdot ksi \qquad \text{first determine elastic critical buckling stress from } Equation E3-4$

 $m F_{cr} := 0.877 \cdot F_{e} = 13.738 \cdot ksi$ flexural buckling stress Equation E3-3

 $A_g := 4.43 \cdot in^2$ gross cross sectional area of member from Table 1-1

 $P_n := F_{cr} \cdot A_g = 60.859 \times 10^3 \, lbf$ nominal compressive strength

 $\Omega_{
m c} \coloneqq 1.67$ ASD Safety Factor

 $\frac{P_n}{\Omega_c} = 3.644 \times 10^4 \, \text{lbf}$ allowable strength of column

 $P := 870 \cdot 1bf + 420 \cdot 1bf = 1.29 \times 10^3 1bf$ applied load to column

 $P < \frac{P_n}{\Omega_c} \qquad \text{therefore, column has adequate strength}$

K. Doubly symmetric compact I-shaped members bent about their major axis (Section F2)

Suggested beam size of W6x15 was found to be inadequate to support the applied load. A W8x21 beam was chosen to replace it.

 $b_f := 5.27 \cdot in$ $t_f := 0.40 \cdot in$ dimensions of W8x21 flange

Page 24 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

$$\lambda := \frac{b_{\mathbf{f}}}{2 \cdot t_{\mathbf{f}}} = 6.587 \qquad \text{width - thickness ratio}$$

 $\lambda < \lambda_p$ therefore section is compact according to Table B4.1

The nominal flexural strength shall be the lower value according to the limit states of yielding and lateral-torsional buckling.

L := 20.ft length of beam

P:= 870-16f applied point load on beam

$$M := \frac{P \cdot L}{4} + 1050 \cdot \mathbf{ft} \cdot \mathbf{lbf} = 5.4 \times 10^3 \cdot \mathbf{ft} \cdot \mathbf{lbf} \qquad \text{applied moment on beam from point load and weight of beam}$$

Section F2.1 Yielding:

 $Z_v := 20.4 \cdot in^3$ plastic section modulus about x-axis, from Table 1-1

 $F_V = 36 \cdot ksi$ minimum yield stress of A36 steel

$$\mathbf{M}_p := \mathbf{F}_{y\cdot} \mathbf{Z}_x = 6.12 \times 10^4 \cdot \mathbf{ft} \cdot \mathbf{1bf} \qquad \text{plastic moment}$$

 $\mathbf{M}_{\mathbf{n}} \coloneqq \mathbf{M}_{\mathbf{p}}$ nominal flexural strength

 $Ω_b := 1.67$ ASD Safety Factor

$$\mathbf{M_a} := \frac{\mathbf{M_n}}{\Omega_b} = 3.665 \times 10^4 \cdot \mathbf{\hat{n}} \cdot \mathbf{lbf}$$

 $M < M_a$ therefore beam does not yield

Section F2.2 Lateral-torsional buckling (LTB):

 $L_h := L = 20 \cdot ft$ unbraced length of beam

r:= 1.26·in radius of gyration in x-axis, from Table 1-1

Page ____25 ___ of ___28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

$$L_p := 1.76 \cdot r \cdot \sqrt{\frac{E}{F_y}} = 5.245 \cdot \text{ft} \quad \text{lower limit for LTB}$$

The next row of parameters are needed to determine Lr, and are taken from Table 1-1

$$S_x := 18.2 \cdot in^3$$
 $r_{ts} := 1.46 \cdot in$ $J := 0.282 \cdot in^4$ $h_o := 7.88 \cdot in$

c := 1 from (F2-8a)

$$L_{r} := 1.95 \cdot r_{ts} \cdot \frac{E}{0.7 \cdot F_{y}} \cdot \sqrt{\frac{J \cdot c}{S_{x} \cdot h_{o}}} \cdot \sqrt{1 + \sqrt{1 + 6.76 \cdot \left(\frac{0.7 \cdot F_{y}}{E} \cdot \frac{S_{x} \cdot h_{o}}{J \cdot c}\right)}} = 20.959 \cdot \hat{r}t$$

 $\label{eq:local_p} \textbf{L}_p < \textbf{L}_b < \textbf{L}_r \qquad \text{therefore nominal flexural strength for LTB determined by} \\ \text{Equation F2-2}$

Cb := 1 permitted to be conservatively taken as 1.0 for all cases

$$\mathbf{M_n} := \mathbf{C_b} \cdot \left[\mathbf{M_p} - \left(\mathbf{M_p} - 0.7 \cdot \mathbf{F_y} \cdot \mathbf{S_x} \right) \cdot \left(\frac{\mathbf{L} - \mathbf{L_p}}{\mathbf{L_r} - \mathbf{L_p}} \right) \right] = 3.962 \times 10^4 \cdot \mathbf{ft} \cdot \mathbf{lbf}$$

$$M_a := \frac{M_n}{\Omega_b} = 2.373 \times 10^4 \text{-ft-lbf}$$

M < Ma therefore beam is strong enough to prevent LTB

Page _____ 26 ____ of ____ 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

L. Seismic design force from ASCE 7-05

$$S_{MS} := F_a \cdot S_s = 0.2 \cdot g$$
 Adjusted acceleration parameter from eqn. 11.4-1

$$\mathbf{S_{DS}} \coloneqq \frac{2}{3} \cdot \mathbf{S_{MS}} = 0.133 \cdot \mathbf{g} \quad \text{Design acceleration parameter from eqn. 11.4-3}$$

Weights of service beam structure components and detector:

$$w_{beam} := 21 \cdot \frac{1bm}{ft} \cdot 20 \cdot ft = 420 \, 1b$$

$$w_{\mbox{column}} := 15 \cdot \frac{1bm}{ft} \cdot 16.5 \cdot \mbox{ft} = 247.51b$$

$$w_{det} := 870 \cdot 1bm$$

$$W_p := 2 \cdot w_{beam} + 2 \cdot w_{column} + w_{det} = 2.205 \times 10^3 \, lb \quad \text{ Combined weight}$$

$$a_p := 1.0$$
 component amplification factor from Table 13.5-1

$$I_n := 1.0$$
 component importance factor from Section 13.1.3

$$R_p := 1.5$$
 component response modification factor from Table 13.5-1

$$F_p := \frac{0.4 \cdot a_p \cdot S_{DS} \cdot W_p}{\frac{R_p}{I_p}} = 78.41 \text{bf} \qquad \text{Seismic design force from eqn. 13.3-1}$$

$$F_p := 1.6 \cdot S_{DS} \cdot I_p \cdot W_p = 470.41 bf \qquad \text{Maximum value for design force from eqn. 13.3-2}$$

$$F_p := 0.3 \cdot S_{DS} \cdot I_p \cdot W_p = 88.21 bf \qquad \text{Minimum value for design force from eqn. 13.3-3}$$

Page _____ of ____ 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

M. Allowable combined tension & shear on bolts for the wall anchors (Hilti Tech. Guide):

Service Beams are W8x21

$$L_{sb} := 20 \text{ ft}$$
 service beam length $w_{sb} := 21 \cdot \frac{1 \text{bf}}{\text{ft}}$ weight per foot of beams

$$W_{sb} := 2 \cdot (w_{sb} \cdot L_{sb}) = 840 \cdot lbf$$
 total weight of service beams

Columns are W6x15

$$h:=16 \cdot ft + 4 \cdot in$$
 height of columns $w_{col}:=15 \cdot \frac{lbf}{ft}$ weight per foot of columns

$$W_{col} := w_{col} \cdot h = 245 \text{ lbf}$$
 total weight of column

Determine horizontal seismic force based on 0.15g:

$$F_{seismic} := \left(\frac{W_{det} + W_{sb}}{2} + W_{col}\right) \cdot 0.15 = 163.275 \cdot lbf$$

$$M_1 := F_{seismic} h = 2.667 \times 10^3$$
 ft lbf moment from seismic force applied at top of column

$$h_2 := \frac{h}{2} = 8.167 \cdot ft$$
 height of service beam structure wall anchors

$$F_{anchor} := \frac{M_1}{h_2} = 326.55 \cdot lbf$$
 resulting force on anchors

$$M_2 := F_{anchor} \cdot x = 326.55 \cdot ft \cdot lbf$$
 moment on wall anchors

Page ____ 28 ___ of ___ 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

Determine shear force:

$$V_d := F_{anchor} = 326.55 \cdot lbf$$

Determine maximum tensile force on bolts for the base plate:

n := 2 number of bolts $d := 0.75 \cdot in$ nominal bolt diameter

$$A_b := n \cdot \left(\frac{\pi}{4} \cdot d^2\right) = 0.884 \cdot in^2$$
 area of bolts

$$L_{xx} := 60.25 \cdot in^4$$
 moment of inertia for bolt pattern

c := 5 in distance of bolt from neutral axis

$$sigma := \frac{M_2 \cdot c}{I_{xx}} = 325.195 \cdot psi \qquad \text{Stress in bolt from moment}$$

$$N_d := sigma \cdot A_b = 287.334 \cdot lbf$$
 equivalent tensile force on bolt:

Page 29 of 28

Title: Document 1243

Engineering Evaluation of E906 Station 3 & 4 Drop Connectors and Service Beam Support Structure at Fermilab

Calculation No.: **NE-EO-2011-002** Revision Number: 2

Hilti design requirements:

Nallow := 4065-lbf allowable tensile force (Section 3.3.9, Table 2 of Hilti Tech Guide)

Vallow := 5000 lbf allowable shear force (Section 3.3.9, Table 2 of Hilti Tech Guide)

f_A := 0.88 load adjustment factor for anchor spacing

f_{seismic} := 1.333 load adjustment factor for seismic loading

 $N_{rec} := N_{allow} \cdot f_A \cdot f_A \cdot f_{seismic} = 4.196 \times 10^3 \cdot lbf \quad \text{ Recommended tensile load}$

 $V_{rec} := V_{allow} \cdot f_A \cdot f_A \cdot f_{seismic} = 5.161 \times 10^3 \cdot lbf$ Recommended shear load

 $\left(\frac{V_d}{V_{rec}}\right)^{\frac{5}{3}} + \left(\frac{N_d}{N_{rec}}\right)^{\frac{5}{3}} = 0.022 \qquad \text{This result must less than or equal to 1}$